

# Handout

# **Capacity Management**



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#### 1 How to access SupplyOn and the service Capacity Management

To work with SupplyOn, your company administrator must set up an account and an initial password for you. The administrator will assign you the appropriate roles (see Chapter 5, Roles and permissions).

Log in to SupplyOn.

1. Open an internet browser, go to "https://www.supplyon.com" and click on "Login".

SupplyOn - The Supply Chain	Bu × +	- 0 ×
← C @ ≜ https://	www.supplyon.com At 🔞 G   🖄	<b>G</b>
SUPPL	CAREER SUPPORT ENGLISH V   Q LOGIN SOLUTIONS INDUSTRIES CONSULTING CUSTOMERS TRAINING FOR SUPPLIERS ABOUT US	
Your SupplyOn e Chains - thi enabled Ind	A. Connected. Vlisible. End-to-end. Supply Chain mpowers you to drive efficient, resillent and sustainable Supply ough intelligent collaboration and visibility solutions in the best, ustry community DLUTIONS	

- 2. Log in with your account credentials.
- > Enter your User-ID.
- > Enter your password.
- > Click the button "Login".

Depending on your roles, you may see different cards than shown in this screenshot.

3. Click on the tile Capacity Management.

SUPPLYON SupplyOn Services -	News Administration • More •			trg-STD Group (DEMO COMPANY) - Peng Mar Log O
	SupplyOn > Home			😋 Last refresh 1 minute ago 🛛 🔍 Edit dashboard
	Action Management >	Capacity Management	Performance Monitor →	Tips & tricks     . Click on the SupplyOn logo to return to     the home page.
Maria Peng trg-STD Group (DEMO COMPANY)	EF	Anaging, monitoring and simulation of production capacities including comparison with demands.	Find key figures on the product and delivery quality of your customers.	<ul> <li>Linder the ethy: More "you will the supplementary and highly acclose.</li> </ul>
Help for this page	Open	Open	Open	
Feedback	Document Management →	Flexible Survey	Supply Chain Collaboration →	
	Receive and review important documents from your customers.	Find and edit surveys from your customers.	Access the demand and delivery processes including E-Invoicing.	
	Open	Open	Open	
	Technical Review →	Problem Solver →	Project Management →	
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#### 2 How to enter and update capacity data

1. In the Navigation Bar on the left-hand side, click on "Capacity data".

This is where you maintain your part numbers and capacities.

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		SupplyOr	<ul> <li>Capacity Management</li> </ul>	> Data Managemen	t > Capacity Data > Part Details				
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tform.application.prd.supplyon.com	scpm/capacity-m	anagement/data/inpu	t					1 to 6 of 6	I< < Page 1 of 1 > >I

2. Click on Add part details.

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		SupplyOn	> Capacity Managemen	t > Data Management > Capacity Data > Part Details				
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Data management	~		Customer name	cord Customer part number Customer part family	Supplier name	Supplier part number	Supplier part family	Latest update
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Analytics	~		B. Fischer AG	Karosserie	trg-STD Group (D		Body Parts Steel AB2	
E Capacity Analysis			B. Fischer AG	Chassis_SR	trg-STD Group (D		Body Parts Steel AB2	
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			B. Fischer AG	Roof_SRKG0	trg-STD Group (D		Body Parts Steel AB2	
Help for this page								
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A new pop-up window will appear with the part details.

Fill-out the mandatory fields marked with a "\*".

- A. Make sure the appropriate customer is selected.
- B. Enter the part number of your customer for which you want to record part families (and production details).

C. Assign the part to a Supplier part family.

<u>Note</u>: A Supplier part family groups parts together in a way that allows you to specify capacity. Usually, a part family is defined by a common bottleneck process (e.g. machine, fixture, inspection, etc.).

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	SupplyOn > Ca	Part details											
Capacity Management	Part details	Customer details											
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		Cancel Save and close											
×						1 to 6 of 6	IC C Page 1 of 1 > >1						

D. Click on "Save and close".

3. Now you can enter the capacity for the new part family you've just created. For this, click "Part family capacities" and "Add capacity".

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		SupplyOn	> Capacity Managemen	t > Data Management > Capacity Data > Part Details			
Capacity Management		Part de	tails Part f	amily capacities			
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Analytics	^		B. Fischer AG	Brake_SRKG	trg-STD Group (D	Brake Assemblies	11/04/2022 - 11:09
E Capacity Analysis			B. Fischer AG	Karosserie	trg-STD Group (D	Body Parts Steel AB2	
			B. Fischer AG	Chassis_SR	trg-STD Group (D	Body Parts Steel AB2	
			B. Fischer AG	Hood_SRKG	trg-STD Group (D	Main Assemblies	
			B. Fischer AG	Roof_SRKG0	trg-STD Group (D	Body Parts Steel AB2	
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/platform.application.prd.supplyon.com	n/scpm/capacity-	management/data/input/	/part-family-capacity			1 to 7 of 7	IC C Page1of1 > >I

- 4. Fill-out the mandatory fields marked with a "\*".
  - A. Select the Supplier part family you've created by clicking on the drop-down menu.
  - B. Enter your weekly capacity data for the part family.

C. Insert the unit of measurement. Even if this field is not mandatory your customer needs the UOM.

<u>Note</u>: If nothing is select for the optional field "unit of measurement", the quantity assumed will be PC=pieces.

D. Define a period of validity for the weekly capacity (optional).

Note: The period will automatically apply for the next two years.

- E. You have the possibility to enter exceptions and to limit their duration. For example, the entry of a lower capacity if fewer shifts were to be run during the holiday period.
- F. Click on "Save and close".

SUPPLYON SupplyOn Services •	News Admini:						up (DEMO COMPANY) - Peng Maria Log Out
	SupplyOn > Cap	Part family capacity		* Marked fields a	re mandatory		
Capacity Management	Part details	Customer details					
Alert management	+ Add capaci	Oustomer name * B. Fischer AG	Ø * Ø	Supplier* trg-STD Group (DEMO COMPANY) (999022004)	0		III View
Data management	Cur			Supplier pert family * Assembly Metal Parts	• •	Latest update	
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E Capacity Analysis	B.F	50	୍ ତ	Unit of measurement PC Optional	• •	11/16/2022 - 15:38 11/16/2022 - 15:38	
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		Cancel Add actual capacity	Save and close				
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Note: the standard capacity is displayed in the overview.

5. You can update the data for production capacities quarterly or in the event of special occurrences/deviations.

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Capacity data			Ŧ	Ŧ	<b>Ŧ</b>					
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Analytics	^		B. Fischer AG	trg-STD Group (D	Inlet	400	11/16/20	11/15/20	11/16/2022 - 15:38	
Capacity Analysis			B. Fischer AG	trg-STD Group (D	Brake Assemblies	125	11/16/20	11/15/20	11/16/2022 - 15:38	
			B. Fischer AG	trg-STD Group (D	Outlet	500	11/16/20	11/15/20	11/16/2022 - 15:38	
			B. Fischer AG	trg-STD Group (D	Body Parts Steel AB2	200	11/16/20	11/15/20	11/16/2022 - 15:38	
			B. Fischer AG	trg-STD Group (D	Brake Assemblies	125	11/04/20	11/03/20	11/04/2022 - 12:31	
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Feedback		-	Edit Delete							
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## 3 How to upload multiple capacity data

If you do not want to manually create your capacity data, you have the possibility to upload a great amount of data at once.

1. Click in the "Capacity data" menu, the tab "Part details".

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			B. Fischer AG	Hood_SRKG	trg-STD Group (D		Main Assemblies	
			B. Fischer AG	Roof_SRKG0	trg-STD Group (D		Body Parts Steel AB2	
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2. Click on "Upload".

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pacity Management		Part d	etails Part f	amily capacities					
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Contraction of the second seco			B. Fischer AG	Chassis_SR		trg-STD Group (D		Body Parts Steel AB2	
			B. Fischer AG	Hood_SRKG		trg-STD Group (D		Main Assemblies	
			B. Fischer AG	Roof_SRKG0		trg-STD Group (D		Body Parts Steel AB2	
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3. There are three different templates available.

SUPPLYON SupplyOn Service	s▼ News	Administration v	More 🔻		trg-STD Group (DEMO COMPANY) - Peng Maria Log Out
	SupplyC	On 🗦 Capacity Manag	ement > Data Management > Capacity Data > Part Details		
Capacity Management	Part	details I	Upload		
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🖿 Data management 🔨		Customer nam	B. Fischer AG; BFAG; Corp. Group ID: 2026738	Supplier part family	Latest update
Capacity data		Ŧ	Supplier *	7	
		B. Fischer AG	trg-STD Group (DEMO COMPANY) (999022004)	Assembly Metal Parts	12/13/2022 - 17:51
Download scheduler	□ …	B. Fischer AG	Please select or drop ".xlsx file containing records according to template.	Assembly Plastics Parts	11/22/2022 - 09:57
Analytics	B. Fischer AG	<ul> <li>Prease select of drop "Also me containing records according to template.</li> </ul>	Brake Assemblies	11/04/2022 - 11:09	
Capacity Analysis		B. Fischer AG	0	Body Parts Steel AB2	
		B. Fischer AG	Drag and Drop or browse*	Body Parts Steel AB2	
		B. Fischer AG		Main Assemblies	
<ul> <li>Help for this page</li> <li>Feedback</li> </ul>		B. Fischer AO	Download empty template Download template filled with part number data Download template filled with all actual data	Body Parts Steel AB2	
<				1 to ? of 7	IC C Page 1 of 1 > >I

A. The 'empty' template does not show any data already entered.

luyer Part Number	Supplier Part Family							K L	M N		P
				Cycle Time	Cycle Time Unit	Produced Pieces Per Cycle		<ul> <li>mandatory part family assignment data</li> </ul>	- optional detailed data	- optional pr	oduci
							0	Click individual header cell to see additional de	scription		
Part Fan	nily Assignment 🕘					: •					

B. In the 'part number/part family data' template, part numbers from demand data are shown. New parts can be added and assigned to part families.

A h	В	C	D	E	F	G	н	1	JI	L - mandatory part family assignment data	M N	0 P
1 Buyer Part Number						Cycle Time	Cycle Time Unit	Produced Pieces Per Cycle		<ul> <li>mandatory part family assignment data</li> </ul>	- optional detailed dat	a - optional producat
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3 REF22100078												
4 Roof_SRKG001 5 993746			Roof_SRKG001									
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6 Brake_SRKG001												
7 Karosserie_SRKG001 8 345828												
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9 Wood_WSTRW20014												
10 Hood SRKG001 11 993745			Hood_SRKG001									
11 993745			993745									
12 REF22145712												
13 Chassis_SRKG001			Chassis_SRKG001									
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C. The 'all actual data' template provides an overview of all entered values. You can adjust here.

A I	B	C	D	E	F	G	н	1	JK	L - mandatory part family assignment data	M N	0 P
						Cycle Time	Cycle Time Unit	Produced Pieces Per Cycle		- mandatory part family assignment data	- optional detailed data	- optional producat
Wood_WSTRW20014	Outlet											
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	Outlet											
2210145	Assembly Metal Parts											
993746	Assembly Plastics Parts											
Brake_SRKG001	Brake Assemblies											
Karosserie SRKG001	Body Parts Steel AB2			Karosserie								
	Main Assemblies			Hood								
Chassis SRKG001	Body Parts Steel AB2			Chassis								
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4. Once you have downloaded a template, open it and fill-out the mandatory fields marked in blue.

<u>Note</u>: click on the individual header cell to see additional descriptions.

В		D	E	F	G	H	1	J	K	L	M	N
					Cycle Time	Cycle Time Unit	Produced Pieces Per Cycle		- n	mandatory part family assignment data		- optional detailed
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Inlet												
Outlet												
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5. Save your file in a .xlsx format.

SUP	PLYON SupplyO	n Services	s▼ News	Administration <b>v</b>	More ¥		trg-STD Grou	p (DEMO COMPANY) - Peng Maria Log Out
			Supply	On 🗦 Capacity Mana	gement > Data Management > Capacity Data > Part Details			
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				B. Fischer AG			Body Parts Steel AB2	
Q	Help for this page				Download empty template Download template filled with part number data			
ш	Feedback				Download template filled with all actual data			
					Close			
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6. Drop the saved file or use the browse function to upload your data.

7. The successfully imported file will appear and you can click on "Submit".

SUPPLYON SupplyOn Service	es ▼ News						(DEMO COMPANY) - Peng Maria Log Out
	Supp	plyOn 🗲 Capacity Mana	gement > Data Management > Capacity Data	> Part Details			
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		B. Fischer AG	PartFamilyAssignmentTemplate.xlsx			Body Parts Steel AB2	
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8. Now you can upload the capacity data for each part family. Go in "Part family capacities" and click on "Upload".

		SupplyO	n > Capacity Management	> Data Management > C	apacity Data 🗦 Part Family Capacitie	5				
ipacity Management		Part d	etails Part fa	mily capacities						
Alert management		+ 🗛	id capacity 👲 Up	ioad 🤣 Refresh vi	isualizations					III View
Data management	~		Customer name	Supplier name	Supplier part family	Weekly capacity	Valid from	Valid until	Latest update	
Capacity data			Ŧ	Ŧ	Ŧ					
			B. Fischer AG	trg-STD Group (D	Assembly Metal Parts	50	12/13/20	12/12/20	12/13/2022 - 18:12	
Download scheduler			B. Fischer AG	trg-STD Group (D	Assembly Plastics Parts	200	11/22/20	11/21/20	11/22/2022 - 10:32	
Analytics	^		B. Fischer AG	trg-STD Group (D	Inlet	400	11/16/20	11/15/20	11/16/2022 - 15:38	
Capacity Analysis			B. Fischer AG	trg-STD Group (D	Brake Assemblies	125	11/16/20	11/15/20	11/16/2022 - 15:38	
			B. Fischer AG	trg-STD Group (D	Outlet	500	11/16/20	11/15/20	11/16/2022 - 15:38	
			B. Fischer AG	trg-STD Group (D	Body Parts Steel AB2	200	11/16/20	11/15/20	11/16/2022 - 15:38	
			B. Fischer AG	trg-STD Group (D	Brake Assemblies	125	11/04/20	11/03/20	11/04/2022 - 12:31	
Help for this page			B. Fischer AG	trg-STD Group (D	Body Parts Steel AB2	200	11/04/20	11/03/20	11/04/2022 - 11:22	
Feedback										

9. Download the 'part number/part family data' template, open it and fill-out the mandatory fields marked in blue.

Note: click on individual header cell to see additional description.

- A. Insert the Supplier part family you've created.
- B. Enter your weekly capacity data for the part family.
- C. Insert the unit of measurement. Even if this field is not mandatory your customer needs the UOM.

<u>Note</u>: If nothing is select for the optional field "unit of measurement", the quantity assumed will be PC=pieces.

	B C	D	E	G	1	J		L		N	0
	Part Family Capacity Weekly Capacity Type						- mandatory part family capacity data		<ul> <li>optional detailed data</li> </ul>		
let	500	PC				Click In	dividual header cell to see additional des	criptio	n		
utlet	150	PC									
-		0									
A	B	C									
-		-									
Part Fa	mily Capacity 🕘			: •							

10. Save your file in a .xlsx format.

SUI	PPLYON SupplyO	n Servic	es 🔻 News	Administration v	Mare ¥			trg-STD Group (DEMO COMPANY) - Peng Maria Log Out
			Suppl	lyOn 🗦 Capacity Manaj	ement > Data Management > Capacity Data > Part Family Capacities			
Ca	pacity Management		Par	t details	Upload			
52	Alert management		+	Add capacity	Outpres*			III View
	Data management	^		Customer name	B. Fischer AG; BFAG; Corp. Group ID: 2026738	/alid until	Latest update	
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	Analytics	~	0		Please select or drop ".xlsx file containing records according to template.	1/15/20	11/16/2022 - 15:38	
	Capacity Analysis			B. Fischer AG		1/15/20	11/16/2022 - 15:38	
	Capacity Analysis			B. Fischer AG	Drag and Drop or browse*	1/15/20	11/16/2022 - 15:38	
				B. Fischer AG	+ CobA	1/15/20	11/16/2022 - 15:38	
-				B. Fischer AG	Download empty template	1/03/20	11/04/2022 - 12:31	
9	Help for this page			B. Fischer AG	Download template filled with part family data	1/03/20	11/04/2022 - 11:22	
	Feedback				Download template filled with all actual data			
					Close			
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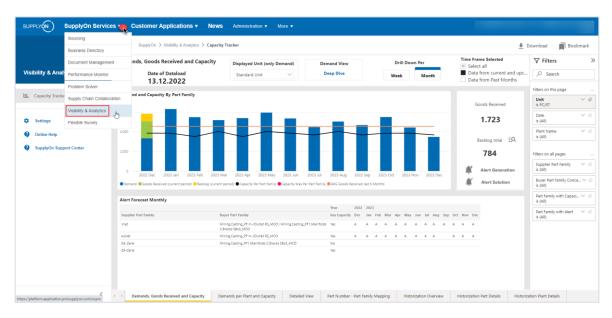
11. Drop the saved file or use the browse function to upload your data.

12. The successfully imported file will appear and you can click on "Submit".

SUPPLYON SupplyOn Service	es <b>v News</b> Administration				trg-STD Group (DEMO COMPANY) - Peng Maria Log Out
	SupplyOn > Capacity Ma	nagement > Data Management > Capacity Data > Part Family Capacities			
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<				1 to ? of 8	< Page 1 of 1 > >I

<u>Note</u>: We recommend that you update the production capacity data on a quarterly basis or when special events/deviations occur. It is best to use the 'all actual data' template for this.

#### 4 How to work with the Capacity Tracker



1. Access the Capacity Tracker by clicking on "SupplyOn Services", "Visibility & Analytics".

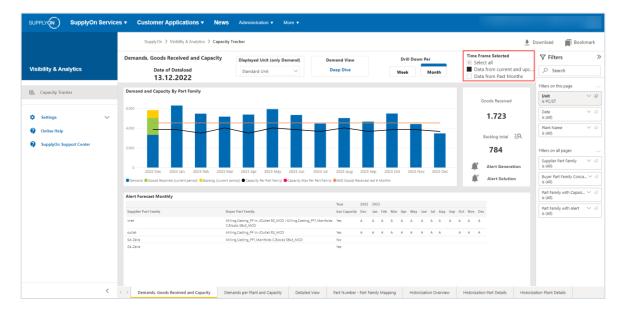
2. In the Dashboard "Demands, Goods Received and Capacity", you can compare the demands of your customer and your production capacities.

	SupplyOn > Visibility & Analytics > Capacity	y Tracker				🛓 Do	ownload 🔳 Boo	okmarl
	Demands, Goods Received and Capacity	Displayed Unit (only Demand)	Demand View	Drill Dowr	Per	Time Frame Selected Select all	√ Filters	
/isibility & Analytics	Date of Dataload 13.12.2022	Standard Unit $\checkmark$	Deep Dive	Week	Month	Data from current and upc Data from Past Months		
							Filters on this page	
E Capacity Tracker	Demand and Capacity By Part Family					Goods Received	Unit is PC/ST	~
Settings 🗸	6.000					1.723	Date is (All)	~
Online Help	4.000					Backlog total EQ	Plant Name is (All)	~
SupplyOn Support Center	2.000					784	Filters on all pages	
	0 2022 Dec 2023 Jan 2023 Feb 2023 M	far 2023 Apr 2023 May 2023 Jun	2023 Jul 2023 Aug 202	23 Sep 2023 Oct 2023 No	ov 2023 Dec	Alert Generation	Supplier Part Family is (All)	~
	Demand Goods Received (current period) Goods (current)	period) Capacity Per Part Family Capacity Max P	er Part Family OAVG Goods Receive	ed last 6 Months		Alert Solution	Buyer Part Family Conc is (All)	ca `
	Alert Forecast Monthly						Part Family with Capaci is (All)	i. V
				22 2023			Part Family with Alert	
	Supplier Part Family 8	uyer Part Family	has Capacity Dec	c Jan Feb Mar Apr May	Jun Jul Aug Sep Or	t Now Dec	is (All)	
		tilling,Casting_PF In-/Outlet RS_MCO   Milling,Casting_ 8locks S8x3_MCO	PF1,Manifolds Yes A	AAAAA	A A A A A	A A		
	outiet M	filing,Casting_PF In-/Outlet R5_MCO	Yes A		A A A A	A A		
		tilling,Casting_PF1,Manifolds C.Blocks SBx3_MCO	No					
	ZA-Zelle		Yes					

SUPPLYON SupplyOn Servic	es  Customer Applications News	Administration V More V				
	SupplyOn > Visibility & Analytics > Capacity	rTracker			<u></u> ≢ De	ownload 📄 Bookmark
	Demands, Goods Received and Capacity	Displayed Unit (only Demand) Dem	mand View Drill Do	wn Per	Time Frame Selected	$\nabla$ Filters $\gg$
Visibility & Analytics	Date of Dataload 13.12.2022	Standard Unit V	week week	Month	Data from current and upc Data from Past Months	
						Filters on this page
🖭 Capacity Tracker	Demand and Capacity By Part Family				Goods Received	Unit V &
Settings	6.000				1.723	Date V & is (All)
Online Help	4.000				Backlog total EQ	Plant Name V @ is (All)
SupplyOn Support Center	2.000				784	Filters on all pages
	0	lar 2023 Apr 2023 May 2023 Jun 2023 Jul	2023 Aug 2023 Sep 2023 Oct 2023	Nov 2023 Dec	Alert Generation	Supplier Part Family V @ is (All)
	Demand      Goods Received (current period)     Backlog (current	period) Capacity Per Part Family Capacity Max Per Part Family	AVG Goods Received last 6 Months		Alert Solution	Buyer Part Family Conca V @ is (All)
	Alert Forecast Monthly					Part Family with Capaci $\checkmark \ \oslash$ is (All)
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	iniet M	iling,Casting_PFIn-/Outlet RS_MCO   Miling,Casting_PF1,Manifolds Bioks S8x3_MCO		A A A A A A		is (All)
		iling,Casting_PF In-/Outlet RS_MCO	Yes A A A A A A	A A A A	A A	
	SA-Zelie M	Iling,Casting_PF1,Manifolds C.Biocks S8x3_MCO	No			
	ZA-Zelle		Yes			
<	Control Contro	mands per Plant and Capacity Detailed View	Part Number - Part Family Mapping Histo	orization Overview	Historization Part Details Historizat	ion Plant Details

You can drill down the overview per "Month" or per "Week".

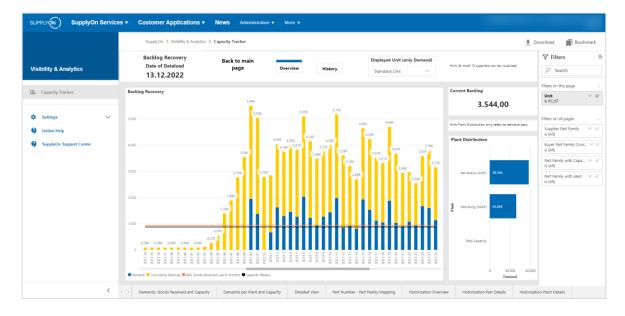
You can view past and future demands. Select the relevant period in filtering function of the "Time Frame Selected" box.



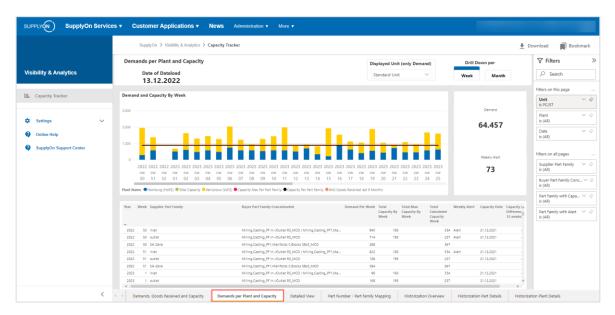
SUPPLYON SupplyOn Servio	ces  Customer Applications	News Administration •	More 🔻				
	SupplyOn 🏷 Visibility & Analytics 🗲 Capacity Tracker						ownload 📄 Bookmark
	Demands, Goods Received and Capa	city Displayed Unit (only D	Demand)	Demand View	Drill Down Per	Time Frame Selected Select all	
Visibility & Analytics	Date of Dataload 13.12.2022	Standard Unit	~	Deep Dive	Week Month	<ul> <li>Data from current and upc</li> <li>Data from Past Months</li> </ul>	,∽ Search
							Filters on this page
E Capacity Tracker	Demand and Capacity By Part Family					Goods Received	Unit V &
Settings	2,000					55.548	Date V & is (All)
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	Demand      Backog      Goods Receives     Capacity Rev Part Family     Capacity Max Per Part Family     Aud Goods Received last      Months     Alert Solution						is (All)
	Alert Forecast Weekly						Part Family with Capaci 🗸 🖉
		Year	2021 200			<u>^</u>	Part Family with Alert 🛛 🗸 🖉
	Supplier Part Family Buyer P	Month ert Family has Capac	Dec Jar		Apr May	Jun Jul 22 23 24 25 26 27 28 29 30	is (All)
	Supplier furthering Supplier	No	Ny 45 56 51 52 1				
		asting_PF In-/Outlet RS_MCO   Yes asting_PF1,Manifolds C.Blocks					
	Milling,Casting_PF In-/Outlet R5_MC0 Milling,C	asting_PF In-/Outlet RS_MCO No					
	Milling,Casting_PF Slices R5_MC0 Milling,C	asting_PF Slices R5_MCO No					
		asting_PF In-/Outlet RS_MCO Yes					
	SA-Zelle Miling,0 S8x3_Mi	asting_PF1,Manifolds C.Blocks No IO					
	<					>	
<	Demands, Goods Received and Capacity	Demands per Plant and Capacity	Detailed View	Part Number - Part Family	y Mapping Historization Overview	Historization Part Details Historiza	tion Plant Details

You can have a look at the Backlog in detail by clicking on the magnifying glass.

The Backlog Detail gives you a cumulative view of a possible backlog and should help you to plan its reduction.

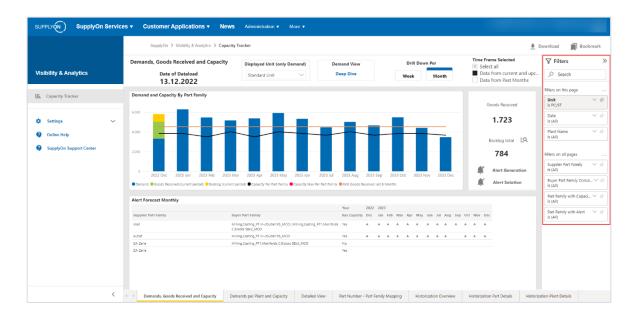


3. In the Dashboard "Demands per Plant and Capacity", you can see your capacity and the requirements per customer plant.



4. In the Tab "Detailed View", you can view all your data in details.

Note: You can use the filters on the right-hand side to narrow down the data to be displayed.



### 5 Roles and permissions

The SupplyOn Company Administrator is authorized to create new users or assign roles to existing users.

The following area of responsibility is required for the use of the Capacity Management process: **Sales.** The specific role for accessing Capacity Management is called **P2S Capacity** 

Company Administration(assigned) Company master data, users and permissions.	Expand	Ŧ
Order Fulfillment, Finance Processes (assigned): Supply Chain Management.	Expand	Ŧ
Cuslity Management (assigned): Supplier Quality Management (QM).	Expand	Ŧ
Sales (assigned) Sourcing to Contract, Progress to Order and Supplier Management.	Expand	Ŧ
Shipping, Goods Receipts, Warehouse Management (assigned). Shipping, goods receipts, warehouse management.	Expand	Ŧ
Supply Chain Administration (assigned): Demand, logistics and finance processes.	Expand	Ŧ
Other Roles	Expand	

Areas of responsibility							
	Name 🛧	Description	More information				
	Company Administration	Company master data, users a	More information				
	Order Fulfillment, Finance Pro	Supply Chain Management.	More information				
	Quality Management	Supplier Quality Management	More information				
	Sales	Sourcing to Contract, Progress	More information				
	Shipping, Goods Receipts, Wa	Shipping, goods receipts, ware	More information				
	Supply Chain Administration	Demand, logistics and finance	More information				